

14
--18. An anchoring biscuit device for joining three boards, which comprises:

(a) a first substantially flat horizontal top element having a generally biscuit-shaped top view configuration with opposite side walls in the shape of arcs from a top view, said arcs having predetermined radii and arc lengths, said top element having a center area between said opposite side walls in the shape of arcs;

61
(b) at least two substantially vertical support members attached to an underside of said top element at said center area of said top element and extending downwardly therefrom for a predetermined length to maintain said top element in a predetermined position during use for joining two adjacent boards which have been pre-cut with biscuit receiving slots, two of said at least two vertical support members being substantially flat, being in the same plane and one of each being located on opposite sides of an attachment orifice; and,

(c) at least one attachment orifice located at least on said top element for attachment of said anchoring biscuit device to a support board for anchoring and

support of said two adjacent boards.

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19. The anchoring biscuit device of claim 18 wherein said attachment orifice is at least one screwhole located on said top element for screwing of said anchoring biscuit device to a support board.

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20. The anchoring biscuit device of claim 18 wherein said attachment orifice has a bevelled top.

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21. The anchoring biscuit device of claim 18 wherein said attachment orifice is non-circular and elongated.

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22. The anchoring biscuit device of claim 19 wherein said screwhole has a bevelled top.

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23. The anchoring biscuit device of claim 19 wherein said screwhole is non-circular

and elongated.

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24. The anchoring biscuit device of claim 18 wherein said top element and said vertical support member are unitarily formed.

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25. The anchoring biscuit device of claim 18 wherein there are two vertical support members and one is located on each side of said attachment orifice.

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26. The anchoring biscuit device of claim 25 wherein said top element and said two vertical support members are all unitarily formed.

27. An anchoring biscuit device for joining three boards, which comprises:

(a) a first substantially flat horizontal top element having a generally biscuit-shaped top view configuration with opposite side walls in the shape of arcs from a top view, said arcs having predetermined radii and arc lengths, said top element having a

center area between said opposite side walls in the shape of arcs;

alt.
(b) at least one substantially vertical support member attached to an underside of said top element at said center area of said top element and extending downwardly therefrom for a predetermined length to maintain said top element in a predetermined position during use for joining two adjacent boards which have been pre-cut with biscuit receiving slots two of said at least two vertical support members being substantially flat, being in the same plane and one of each being located on opposite sides of an attachment orifice; and,

(c) at least one attachment orifice located at least on said top element for attachment of said anchoring biscuit device to a support board for anchoring and support of said two adjacent boards.

further wherein there is one vertical support member which is located off-center and to one side of said attachment orifice.